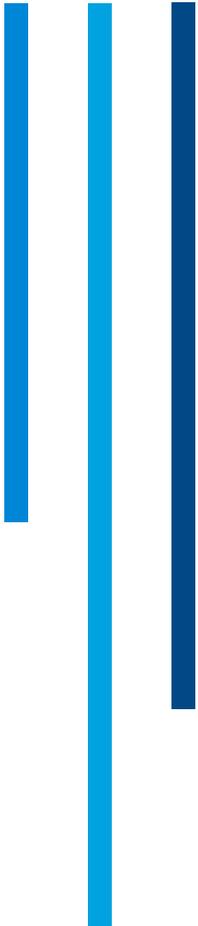




# GLOBAL FORWARDING

BIGGEST, FASTEST SAVINGS

WHITE PAPER



**C.H. ROBINSON**  
ACCELERATE YOUR ADVANTAGE®



## IN BRIEF

Increasingly complex omnichannel business models are resulting in correspondingly complicated global supply chains. Maximizing efficiencies for time and cost in moving freight around the world is mission critical. This paper takes a high-level look at three opportunities for optimization: cargo consolidation, cargo risk management, and customs management.

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The multichannel retail business model, along with increasing levels of global sourcing, have created staggering opportunities for importers and exporters around the world, whether huge multinationals or small companies shipping globally for the first time.

**Long global supply chains present significant new challenges for logistics professionals.**

Long global supply chains present significant new challenges for logistics professionals. In fact, the rising costs of supply chain management (i.e., fuel, labor, total landed costs) were cited as the top business pressures for 51% of 191 enterprises that responded to an Aberdeen Group survey of Chief Supply Chain Officers.<sup>1</sup> Rising costs were closely followed by the growing complexity of global operations, such as longer lead times and lead-time variability for increasing numbers of suppliers, partners, carriers, customers, countries, and logistics channels.

Contrary to what many importers and exporters might believe, global freight forwarding can offer relief for these concerns and when people, processes, and technology are leveraged, can even offer competitive advantages.

<sup>1</sup> "Analyst Insight: Best Practices in International Freight Forwarding," Aberdeen Group, June 2013.

# 10 Ways To Find Savings In The Global Forwarding Supply Chain

## EASY

1. Align shipping activities to leverage benefits of consolidation services.
2. Minimize financial impact of cargo loss and damage by purchasing marine cargo insurance.
3. Take advantage of transportation providers' TMS to create visibility and take control of the supply chain.

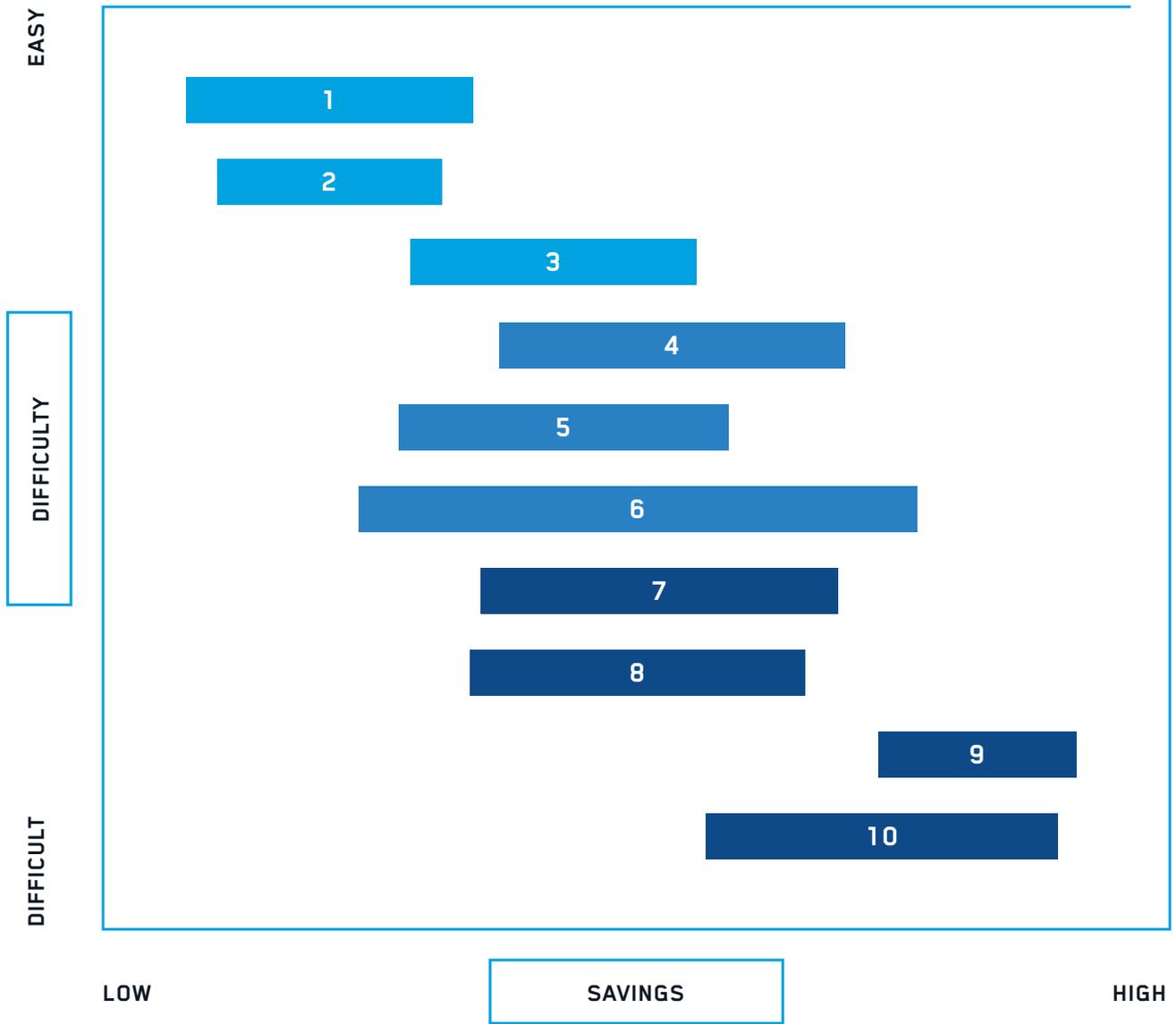
## MODERATE

4. Develop strategies to match service modes with inventory planning and sales for forecasting.
5. Create a risk management strategy-identify and understand risk types, probabilities, and potential costs.
6. Integrate to a single transportation provider's TMS to connect with suppliers and carriers globally.

## DIFFICULT

7. Effectively use Incoterms® when negotiating with suppliers to impact unit price, cash flow, inventory levels, and logistics costs.
8. Actively engage with a customs professional to deploy best practices in customs management.
9. Leverage transportation provider's business intelligence reporting and analytics to improve supply chain performance.
10. Utilize PO management to control the purchase order lifecycle; go upstream to supplier order fulfillment logistics activities.

# Global Forwarding Supply Chain Savings



## CARGO CONSOLIDATION

### What it is

Few companies can fill an entire ocean or air container with their own freight. Both ocean and air carriers require shippers to work with freight consolidators to accommodate small volume shipping needs. These freight consolidators accept complementary freight from multiple shippers, and consolidate (FAK) containers for ocean shipping or unit load devices (ULD) for air. This results in better freight rates and cargo security measures.<sup>2</sup>

### Why it's important

One of the biggest areas for savings in a global supply chain is taking advantage of space. Companies of any size can use consolidation services, but it's particularly useful for those with lean supply chains or those that operate in just in time environments. Using logistics efficiencies from freight forwarders, consolidators, and third party logistics providers (3PLs), these companies choose to move smaller quantities of material more frequently. They make a strategic decision to spend more on shipping so they can spend less on inventory, storage, returns, and other costs.

### Ocean versus air

Whether air or ocean consolidation is the right choice for businesses depends on the required service level and transit time. Globally, ocean is the less expensive transportation method. That cost advantage must be carefully weighed against longer transit times, as well as potential delays caused by adverse weather conditions, port strikes, or other issues.

In addition, there are faster and slower ocean options. Some ocean freight goes directly to the port of call. Other shipments can stop at multiple ports of call, which is less expensive, but takes longer and is more prone to unexpected disruption. Working with a reputable freight forwarder can help reduce unexpected supply chain failures and delays, and provide options if disruptions occur.

Air consolidation is a faster, more expensive option than ocean, but here, too, there are faster and slower options that determine the cost. For example, shippers who don't need direct service (next flight out) can choose a slower transit time at more favorable pricing.

<sup>2</sup> See "Related Topics," page 14.

## Best practices for cargo consolidation

### Choose a forwarder with:

- Sufficient freight volumes to effectively consolidate without delays and to aggressively negotiate rates with ocean and air carriers.
- Dedicated space allocations for capabilities when they are needed.
- Work in major markets with high flight capacity.

### Consider global transportation options:

- Those who think of transportation services—ocean, air, and land—in a compartmentalized fashion can miss time and cost saving options that are best aligned with business needs.

## CARGO RISK MANAGEMENT

### What it is

Global shipments are exposed to risk from a wide range of human and natural forces. Yet, global shipments are subject to a unique set of international laws and/or treaties that limit the liability of carriers. Importers and exporters alike should understand the various types of risks their cargo could face and how they can help protect the value of the goods shipped globally.

### Why it's important

In 2011, 2012, and 2013, 2,683 containers were lost at sea, according to the World Shipping Council.<sup>3</sup> As the report indicated, even with proper packing, stowage, and securing of containers on a container ship, severe weather and rough seas can cause rare but catastrophic events like ship groundings, structural failures, even collisions, any of which can result in loss of cargo. Theft, counterfeiting, hurricanes, floods, political unrest, labor disputes, documentation errors, or mechanical problems can also delay or ruin delivery of the most perfectly planned global shipment. Protecting the value of products while they are in transit across the globe can have significant impact in protecting the bottom line.

### Calculating costs to determine risk exposure

The risk of lost cargo is real. Yet, without a crisis to motivate action, most companies place risk management at the bottom of the priority scale, according to a paper published by the Global Supply Chain Institute at the University of Tennessee. The paper states that only 25% of a typical company's end-to-end supply chain is being assessed in any way for risk.<sup>4</sup> The paper also cites a study done by Risk & Insurance magazine, in which "not one of the 110 respondents rated their company as 'highly effective' at supply chain risk management."<sup>5</sup>



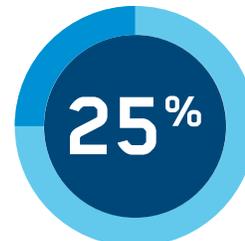
**\$4 trillion**

worth of cargo was carried in approximately 120 million containers by the international liner shipping industry in 2013.<sup>3</sup>



**2,683**

containers were lost at sea in 2011, 2012, and 2013, according to the World Shipping Council.



**25 percent**

of a typical company's end-to-end supply chain is being assessed in any way for risk.

<sup>3</sup> "Survey Results for Containers Lost at Sea—2014 Update," World Shipping Council, 2014.

<sup>4</sup> J. Paul Dittmann, PhD, "Managing Risk in the Global Supply Chain," A Report by the Supply Chain Management Faculty at the University of Tennessee, Summer 2014.

<sup>5</sup> Ibid.

The most common method used to protect the value of goods from physical damage, theft, or other calamity is the purchase of marine cargo insurance. Surprisingly, the same University of Tennessee paper reports, "Insurance is simply not on the radar screen of supply chain professionals as a risk mitigation approach."<sup>6</sup> Even when insurance becomes a priority, companies often don't understand their exposure.

Gaining understanding can be accomplished by tying dollar values to varying types of risk. The challenge is quantifying the potential cost. Companies can brainstorm to gather that information, or can work with a logistics provider that has in-house risk management professionals to help uncover potential liabilities in the supply chain.

Companies can apply subjective probability to calculate possible losses. In other words, they can estimate the chances of a risk event happening and multiply it by the cost if it did happen (see below). Once the dollar amount is calculated, the next step is to reduce the expected loss by reducing the probability of the occurrence, or the cost of the occurrence.

Armed with subjective probability estimates, companies can effectively buy the appropriate amount of insurance. While insurance is readily available, it is the responsibility of the shipper or consignee to ensure the coverage purchased best fits their unique exposure.

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### CALCULATE SUBJECTIVE PROBABILITY:

$$1\% \quad \times \quad \$1M \quad = \quad \$10K$$

probability of an event                      in cargo value                      potential loss

<sup>6</sup> J. Paul Dittmann, PhD, "Managing Risk in the Global Supply Chain," A Report by the Supply Chain Management Faculty at the University of Tennessee, Summer 2014.

<sup>7</sup> For more information, see "Global Shipping: Protecting the Value of Goods" at <https://www.chrobinson.com/en/us/Resources/white-papers>.

### Best practices for cargo risk management

- Buy the appropriate amount of marine cargo insurance for ocean or air shipments.
- Ensure the valuation clause for a given shipment defines the maximum amount an insurance company will pay for a loss. Most valuation clauses include the commercial invoice value and any prepaid charges associated with the shipment, such as freight, customs clearance, or duty. This clause can be modified to include other charges or profit margin—if requested and approved by underwriters.<sup>7</sup>
- Choose an insurance intermediary with experience or specific training in international logistics and transportation insurance.

## CUSTOMS MANAGEMENT

### What it is

Most companies choose their customs broker for the long term. That's because the customs broker must truly understand the company and its products. They must also know how to navigate each country's compliance requirements with their own specific set of customs rules, governmental regulations, VAT, duty rate calculations, and payment plans.

### Why it's important

Even simple mistakes, such as an incorrect spelling on a declaration, can result in fines, penalties, or even cargo seizure. What's more, a customs audit could happen to any U.S. importer—especially those classified as top 5,000 importers. If and when a company is audited, an expert in customs can help.<sup>8</sup>

### Incoterms®

Incoterms®, or International Commercial Terms, are published by the International Chamber of Commerce. They are the rules that define the responsibilities of sellers and buyers for the delivery of goods under sales contracts, and they establish where the transfer of risk takes place. However, they vary from situation to situation. Knowing the rules that apply to your freight can save you money if you know what to look for.

For example, consider the case of a container being moved across the ocean from Shanghai to the United States that falls overboard. In this situation, who is at risk? The Incoterms® tell the story. If the U.S. buyer purchased the product FOB (free on board), the importer took responsibility for the risk as soon as that freight was loaded onto the vessel in Shanghai. If that same product were purchased DDP (delivered duty paid), the shipper would be responsible until the product reached the purchaser's door in the United States.

<sup>8</sup> "Get Ready for a Customs Audit: Why Shipping Audits are Increasing and How You Can Prepare" and "U.S. Customs Compliance: Your Guide to Reasonable Care" can be found at <https://www.chrobinson.com/en/us/Resources/white-papers>.

## Free trade agreements

In general, free trade agreements can be difficult to utilize. Importers are often dependent on their suppliers to provide product information that is required by the specifications of a free trade agreement.

Savvy importers who have the necessary documentation can file their claim before the cargo ever arrives in port. They enjoy the advantages of having their freight released immediately so it can make its timely way to the customer.

Importers who don't have the information that allows their cargo to be classified before reaching port—and therefore qualified to benefit from free trade agreements—can experience stressful and costly delays after the cargo leaves the vessel and is held in storage. Delays can result in hundreds of dollars in storage fees per day.

Staying on top of the changing landscape of free trade agreements and what they mean for supply chain costs also poses a challenge. For example, the pending Trans-Pacific Partnership Agreement (TPP) could eliminate nearly all tariff barriers that exist today among the United States, Australia, Brunei, Canada, Chile, Japan, Malaysia, Mexico, New Zealand, Peru, Singapore, and Vietnam. If a company is importing t-shirts from Vietnam and paying between 16.5 percent to 32 percent duty, that same importer could pay zero percent duty for the same t-shirts if TPP passes. On the other hand, if the Vietnamese manufacturer imports fabric from China to make its t-shirts, the product could still be subject to import duty, regardless of the TPP.

## The move to ACE

The U.S. Customs and Border Protection's (CBP) much discussed move to Automated Commercial Environment (ACE) software is intended to streamline trade. ACE will support President Obama's executive order mandating that all trade be facilitated electronically via a single platform by December 31, 2016. Traditionally, importers had the shipper complete many government forms, or they obtained information from the shipper to fill out the forms themselves. Importers need to be aware that in switching from a manual to an electronic environment, the burden of transmitting data will fall upon importers and their brokers.



**FOB: IMPORTER**  
responsible for risk.



**DDP: SHIPPER**  
responsible for risk.

**Savvy importers who have the necessary documentation can file their claim before the cargo ever arrives in port.**

Once fully transitioned to ACE, many importers will realize five strategic benefits:

### **1. Split shipments.**

Traditionally, when air freight shipments are “split” to arrive at different times, manual paperwork had to be submitted to CBP, requesting release of splits as they arrive instead of waiting for all parts to arrive. With ACE Cargo Release, split shipments automatically release upon arrival—assuming the entry has been transmitted by the broker and released by CBP.

### **2. Electronic document submission.**

Using the document imaging system, documents can be submitted electronically to CBP and other government agencies instead of the traditional paper method. This can help with recordkeeping, time management, and costs—especially by reducing the need for local couriers.

### **3. Faster filing for customs bonds.**

Continuous and single transaction bonds (STBs) can be electronically filed using eBond. Prior to eBond, STBs have always had to be filed at the local port and required manual entry, which typically added one to two business days of clearance time with CBP. With ACE Cargo Release, STB entries can be filed remotely (i.e., not required to be filed at the actual port of entry) and electronically, which helps reduce manual documentation time and eliminates the need for couriers to physically deliver paperwork to CBP for review and release.

### **4. Flexible entry submission times.**

Prior to ACE, entry submissions had strict timelines—five days before arrival for ocean cargo and after wheels up for air cargo. With ACE, entry submissions can be filed at time of discharge from the last foreign port (ocean freight) or at time of HAWB/MAWB issuance (air cargo).

### **5. Straightforward deletions and cancellations.**

Traditionally, deleting or cancelling an entry was a time-consuming, tedious undertaking that could take anywhere from two to four weeks—or longer. Now that they are handled electronically, the work required is drastically reduced, and the processing time is nominal. This is especially beneficial for any border crossing cargo, when carriers use an alternative port to the one originally planned.

## **Best practices in customs management**

- Buyers are not transportation and compliance professionals who understand Incoterms®—they choose suppliers based on favorable pricing. Firms can establish internal structures or education to help buyers understand how Incoterms® impact risk management and pricing.
- Rely on a customs professional to leverage U.S. Customs data. They can combine a company's unwieldy historical shipping data into usable trade reports to help organizations learn whether they are taking proper advantage of free trade agreements around the world.
- Instead of waiting to embrace ACE, strategic organizations are testing and learning the new requirements now. Learn as much as possible up front, or work with a provider who understands the changes, to make the most of the cost-saving, efficiency-boosting benefits that come with the fully electronic system.

## GLOBAL TECHNOLOGY CAN TIE IT ALL TOGETHER

As companies large and small continue to expand internationally, they can no longer afford to single-handedly manage the countless details and nuances of global freight forwarding. Shortened lead times, the use of multiple transportation modes and carriers to deliver product efficiently across continents, and an environment fraught with risk requires both worldwide and regional management of cargo flows.

Many companies rely on a transportation management system (TMS), hoping to keep their fingers on the pulse of their global supply chain providers. However, TMS products were developed initially to track domestic or regional truck shipments and to automate tedious, low-value processes performed by an enterprise's transportation staff. Today, few TMSs can enable global visibility to every shipment, or can interconnect disparate systems on multiple continents to provide the level of visibility to show where products are at any given point in time.

A truly global supply chain network has a single TMS architecture that spans all continents. Global visibility enables an organization to clearly see its entire supply chain. Utilization reports for multiple services and modes (air, ocean, rail, and road) on all continents confers specific strategic advantages:

- Continuous improvement to supply chain logistics in real time
- Access to business intelligence, crossing all freight and spend categories to strategically understand the impact of decisions
- Access to a centralized network of multiple providers—without integrating individually with each provider

Organizations can work with a logistics provider that offers a full suite of services, manages service performance, consistently communicates performance metrics, and offers strategic optimization to gain distinct advantages in their marketplace.

### A case in point: purchase order management

- Purchase order management (POM) within a TMS delivers end to end visibility throughout the purchase order (PO) life cycle. POM enables the company or its provider to manage shipment windows, work with overseas vendors to coordinate bookings, manage exceptions, collect and distribute documents, and provide reporting at the shipment and PO/line item level.
- POM options include PO tracking and visibility, reporting, online booking, document management, check and verification process, vendor self-service, vendor management, exception management, and PO and shipment analytics.

# 5

## Questions to Ask a Potential Global Freight Forwarder



### **IS THE TMS TRULY GLOBAL?**

There should be one system architecture that works across regions and covers all types of transportation.

### **CAN THEY PROVIDE CAPACITY OPTIONS?**

They should ship goods by ocean, air, rail, and land, choosing the option that best aligns with the business need. Ask about their consolidator programs to optimize spend, routings, and transit time performance.

### **DO YOU HAVE “BOOTS ON THE GROUND” IN KEY GEOGRAPHIC REGIONS?**

Your global freight forwarder should think globally, act locally. That is, they should know global transportation, but also have deep knowledge of the local population, infrastructure, languages, politics, economy, customs, currencies, tax laws, and tariffs for each country your shipping routes touch.

### **CAN THEY HELP ASSESS CARGO RISK?**

They must adequately assess and mitigate cargo risk to help the company protect the bottom line.

### **DO THEY OFFER CUSTOMS ADVICE?**

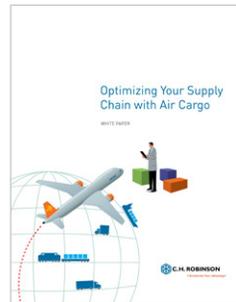
They should leverage customs information and programs to the company's advantage.

## RELATED TOPICS

Find additional, valuable information at these links:



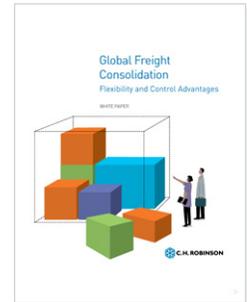
Going Global: Building a Sustainable Logistics Model in the Age of Globalization



Optimizing Your Supply Chain with Air Cargo



Strategic Insights to Global Vendor Management in North America



Utilizing Global Freight Consolidation



Global Shipping: Protecting the Value of Goods



Get Ready for a Customs Audit: Why Shipper Audits Are Increasing, and How You Can Prepare



U.S. Customs Compliance: Your Guide to Reasonable Care

## ABOUT US

At C.H. Robinson, [we see things differently](#). We believe in accelerating global trade to drive the world's economy. Using the strengths of our people, processes, and technology, we help our customers work smarter, not harder. As one of the world's largest third party logistics providers (3PL), we provide a broad portfolio of logistics services, fresh produce sourcing, and managed services through our global network. In addition, the company, our Foundation, and our employees contribute annually to a variety of organizations.

For more information, resources, and our blogs, visit [www.chrobinson.com](http://www.chrobinson.com)



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